

# Post Forming Cutters

## 3 Wing

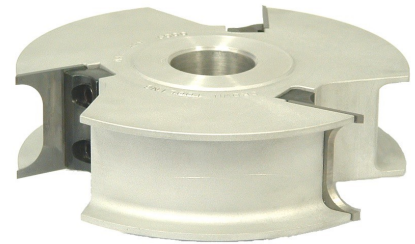


### Application:

For producing a full bull nose on 32 mm to 33 mm boards prior to sanding and post forming operations. By adding additional rebate cutter a rebate for flush finish laminate can be achieved.

### Special Features

One piece cutters allow simple operation with no adjustment necessary. ADJUSTABLE REBATE CUTTER Interlocks with Post Form cutters to allow rebate on board to allow flush fit of laminate. **Recommended for mechanical feed.**



### Sizes Available

CODE	D	d	W	Radius	Insert
SPFF-150 4030-R4-1¼ or 40	150	1¼ or 40	40	4	40x35x2 FT-P1064
SPFF-150 4030-R6-1¼ or 40	150	1¼ or 40	40	6	40x35x2 FT-P1063
SPFF-150 4030-R8-1¼ or 40	150	1¼ or 40	40	8	40x35x2 FT-P1062
SPFF-150 4030-R10-1¼ or 40	150	1¼ or 40	40	10	40x35x2 FT-P1061
SPFF-150 4030-R16.5-1¼ or 40	150	1¼ or 40	40	16.5	40x35x2 FT-P186
<b>ADJUSTABLE REBATE CUTTER</b>					
SPFARC-15014-1¼ or 40	150	1¼ or 40	14		14x14x2

### Technical Details:

High Tensile aluminum. Balanced design for smooth running. Positive insert location. Bores to H7 tolerance.

### Spare Parts:

Wedge WFFF4030-T2  
 Wedge Screw M6 x16x7HD  
 End Stop M4x9HD  
 Key 5A/F TEE  
 Rebate Cutter  
 Scribe Screw SS M5 x12

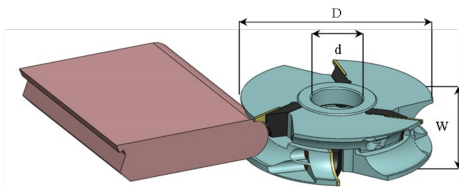
LAST DIGITS ON CODE NUMBER DENOTES BORE SIZE CHOOSE EITHER 1¼ OR 40

# Post Forming Cutters

## 2 + 2 Wing

### Application:

For producing a full bull nose on 32 mm to 33 mm boards prior to sanding and post forming operations. By adding additional rebate cutter a rebate for flush finish laminate can be achieved.



### Special Features

SPF Cutters = Special two piece construction allows for variations in board thickness.

A third cutter can be added to produce a rebate on the lower face of the board, to allow flush finishing of the laminate. ADJUSTABLE REBATE CUTTER See Above **Recommended for mechanical feed.**

### Sizes Available

CODE	D	d	W	Radius	Insert	WEDGE
SPF-1504030-R4-1¼ or 40	150	1¼ or 40	40	4	20x30x2 FT-P1448	WFPA-R4-BS
SPF-1504030-R6-1¼ or 40	150	1¼ or 40	40	6	20x30x2 FT-P1756	WFPA-R6-BS
SPF-1504030-R8-1¼ or 40	150	1¼ or 40	40	8	20x30x2 FT-P1758	WFPA-R8-BS
SPF-1504030-R10-1¼ or 40	150	1¼ or 40	40	10	20x30x2 FT-P1076	WFPA-R10-BS
SPF-1504030-R16.5-1¼ or 40	150	1¼ or 40	40	16.5	20x30x2 FT-P585	WFPA-R16.5-BS
<b>REBATE CUTTER</b>						
SPFFRC-15014-1¼ or 40	150	1¼ or 40	14		14x14x2	

### Technical Details:

All steel construction. Anti-rust finish on all parts. Balanced design for smooth running. Positive insert location Bores to H7 tolerance.

### Spare Parts:

Screw M6 x25 SHCS  
 Key 5A/F-TEE  
 End Stop Screw M4 x 9HD  
 Rebate Cutter  
 Scribe Screw SS M5 x12  
 Lock Screw M6 x 12 SHGS

STATE L/H OR R/H  
 WHEN ORDERING WEDGES.  
**Inserts Must Be Ordered As a Set.**

LAST DIGITS ON CODE NUMBER DENOTES BORE SIZE CHOOSE EITHER 1¼ OR 40.